





OTvis

VISPP

ptically excited Lockin Thermography

Optically excited lock-in thermography is a contactless non-destructive testing method, which is well established for the characterization of carbon fiber reinforced plastics in aerospace and automotive industry. It allows for depth resolved defect and boundary detection. Large areas with complex structures can be inspected in one go. The lock-in technique is extremely robust, insusceptible to external disturbances, and works even under harsh conditions. The method is suitable for quality assurance in production and maintenance. All edevis testing systems are modularly designed. The **OTvis** system can be extended with all other edevis excitation sources and software packages.

APPS/CONCEPT

Industrial applications

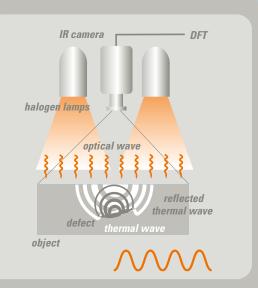
Principle of optically excited lock-in thermography

- CFRP/other fiber composites (delaminations, impacts, voids and porosity, bonding of inserts, content of resin, preform characterization ...)
- Leather (grain, inclusions, repairs)
- Corrosion detection
- Wall thickness measurements
- Characterization of adhesive joints
- Characterization of plastic welding
- Rotor blades (wind generator)
- Batteries, fuel cells

The basic idea of lock-in thermography is the visualization of thermal wave propagation. The phase angle of such waves provides information about thermal structures and inhomogeneities. The thermal waves are generated by intensity-modulated halogen lamps which heat up the surface. The signal is captured by a high-resolution infrared camera.

- Large inspection areas [m²]
- Non-destructive contactles
- Excitation of complex structures
- Donth received recults

Our new and patented evaluation method "R/L-Algorithm" allows for the determination of thicknesses and thermal reflection coefficients.



Subsurface structures visualized with **OTvis**







SPECIFICATIONS

OTvis is available as 2500 / 5000 / 7500 version

Lamp control				Excitation		
Output power 2,5 / 5		2,5 / 5 / 7,5 kW		1 / 2 / 3 halogen lamps each with 2,5 kW		
Circuit points 1 / 2 / 3 lamps each with		1 / 2 / 3 lamps each with max. 2,5	2,5 kW Temperature controlled fan			
Power supply230 / 400 / 400 V, 16A, 50HzFanTemperature controlledFuse protection16AOverload protection√		Changeable reflector with bayonet connector				
		Temperature controlled	controlled		Changeable filter	
		16A √		Changeable illuminants Robust tripod incl. gear set		
						Software
Real-time-lockin		Sequence measuring	Р	Detector material	InSb or MCT	
Arbitrary signals	P	Parameter files (xml)		Detector arrays	640x512 or 320x256 Pixel	
Offling storage	D	Romoto control (DDE)	D	Sportral rosponso	2 5 um or 0 0 um	

Phase images √ Amplitude images √ Live image overlay P

| R/L-Algori |

P= in PRO version available; $\sqrt{=}$ in Standard version available

Detector material Detector arrays Spectral response Frame rate Interface Lens InSb or MCT 640x512 or 320x256 Pixel 3-5 µm or 8-9 µm 100Hz @ 640x512 CamLink or Gigabit Ethernet 12mm, 25mm, 50mm, 100mm, G1- G5









ede**vis** GmbH